

## WHAT WE CLAIM IS:

Sub 12 1. A feed head having a delivery path along which nuts are fed to a pressing station in the feed head, the pressing station having a pressing die which is reciprocated transversely to the delivery path under the action of a press to fasten a nut to a sheet metal member, wherein means is provided to reciprocate the pressing die manually.

2. A feed head as claimed in claim 1, wherein the means for reciprocating the die manually is a cam which bears on a surface coupled to the die, and is rotated to move the die against the force of a return spring.

3. A feed head as claimed in claim 2, wherein the cam is rotatable between a first stable position allowing normal operation of the pressing die, and a second stable position holding the die in a depressed position.

4. A feed head having a delivery path along which nuts are fed to a pressing station in the feed head, in which a sensor is provided at the end of the delivery path, at the pressing station, to detect the presence of a nut.

5. A feed head having a delivery path along which nuts are fed to a pressing station in the feed head, in which a first sensor is provided at the pressing station and a second sensor is provided up stream of the feed head.

6. A feed head having a delivery path along which nuts are fed to a pressing station in the feed head, comprising a delivery tube connected to the delivery path for delivering nuts to the delivery path, and an electrical connector for connecting sensors in the feed head to external components, wherein the delivery tube and electrical connector are integrated.

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